

# ABSTRACT OF THE DISCLOSURE

To more accurately calculate a stencil material roll residue in a stencil making system where stencil material unrolled from a stencil material roll is perforated and cut to make a plurality of kinds of stencils having different lengths. The stencil material roll residue is calculated by storing in a first storage means (70) a total length of the stencil material roll before use, storing in the storage portions (90) respectively provided on a plurality of kinds of the printing drums (31) length of a plurality of kinds of stencils to be wound around the printing drums (31) and a residue calculating means (65) reading out the lengths of the stencils which have been made from the storage portions (90) of the printing drums (31) and cumulatively subtracting the lengths of the stencils from the total length of the stencil material roll read out from the first storage means (70).